Ceramic Terms

Compiled by Devin T. Hanson

There are three types of clay:

Earthenware- Clay that is fired at a _	temperature. Ex: Red Art
Stoneware- Clay that is fired at a	temperature. Ex: Buff White
Porcelain- The most	of clays. Delicate and pure white. Very challenging.

There are 5 types of working with clay:

Pinch- Clay is formed with your _	and nothing else.
Coil- Clay is	_ into "snakelike" pieces and slipped and scored together.
Slab- Clay is flattened into	using a rolling pin or slab rolling machine.
Throwing- Using a	to manipulate clay in an organized way.
Molds- Usually created using	Allows for multiple reproductions.

The three stages of drying clay are:

Plastic- Clay is a	nd can be easily worked with.
Leather Hard- Clay can only be	at this stage. Not too wet, and not too dry.
Bone Dry- Clay's	stage of drying. It must be bone dry to go into the kiln.

The three stages of ceramic ware are:

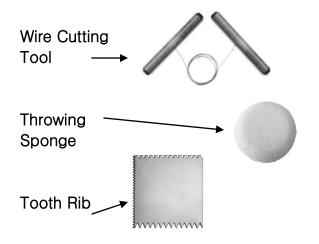
Greenware-Clay is still wet, but _____ at this stage.

Bisqueware- Clay has been fired _____, and is usually a light pink color.

Glazeware- Clay has been fired _____, and it a finished product at full strength.

General Vocabulary:

Slip- Clay in	_ form. Used for slipping and scoring, along with decoration	on.		
Glaze- Liquid that undergoes a	chemical reaction during firing and creates a	finish.		
Underglaze- A	liquid that goes onto a clay body before glaze.			
Grog- Small	particles in clay that strengthen a clay body.			
Kiln- A large oven made of	that hardens the clay or conditions the gl	aze.		
Wedging- Kneading the clay into a cone shape to eliminate				
Scoring- Making marks with a toothed rib on two pieces of clay you wish to				
Slipping- Added to	pieces of clay in order for them to bond together.			



• Rib	$\rightarrow \bigcirc$
◆ Smoothing Tool	+
Needle Tool	
◆ Fettling Knife	
◆ Loop Too	
◆ Clean-Up Tool	

Glazing Tips

- Use a piece of sandpaper and smooth out your work.
 - Remember that your pieces are still very fragile in bisque form!
- Rinse off your work in the sink and let dry.
 - Bisqueware is absorbent!



BEFORE YOU GLAZE

- GLAZE CANNOT BE APPLIED TO THE SURFACE THAT WILL TOUCH THE KILN SHELF.
- If your glaze fuses to the shelf, it will be removed with a hammer.
- Your piece must have a .5 CM gap between the glaze and shelf!



- UNDERGLAZE Use right out of the bottle! If you are using the same color, sit together.
- GLAZE Use the small white dishes!
 - USE THESE FOR <u>GLAZE ONLY</u>.



USING GLAZE AND UNDERGLAZE AT YOUR TABLE

- Should be applied in two coats.
- Should be re-bisqued after application.
- Glossy Finish Apply clear glaze after bisque.
- Matte Finish Do not apply glaze!
 - You do not need to rebisque if you aren't applying a clear coat.





- A **paint-like** liquid that goes onto a clay body before glaze.
- UNDERGLAZE HAS NO FLUX (WILL NOT FUSE)





- Liquid that undergoes a chemical reaction during firing and creates a **glassy** finish.
- GLAZE HAS FLUX! (GLASS FUSING COMPONENT)
- Glaze changes when it is thicker or thinner.



GLAZE